

**NAME & ADDRESS OF REAL ESTATE AGENT IN PROJECT, UDVITA**

As on date the Promoter has not appointed any Real Estate Agent for sale in Project, UDVITA.

**For Ambuja Housing & Urban Infrastructure Co. Ltd**



Authroised Signatory

Date: 25/09/18

**Ambuja Housing and Urban Infrastructure Company Limited**

**Regd. Office :** Ecospace Business Park | Block 4B | 6<sup>th</sup> Floor | Premises No. IIF/11 | Action Area II | New Town | Kolkata 700156

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